



TECHNO-LIFTING EQUIPMENT

LIFTING EQUIPMENT CATALOGUE

GIOVENZANA INTERNATIONAL reserves the right to modify, in order to improve their performance, all technical and functional characteristics of the products shown in the catalogue without prior notice as this information is intended for general knowledge and is not legally binding.

The Company



TECHNO-LIFTING EQUIPMENT

THE PHILOSOPHY

Giovenzana's philosophy is based upon the basic principles of business management, dynamism and the continuous research for the operator's needs in the field of man-machine interaction. These principles, thanks to the experience and professionalism of its staff, guarantees **Giovenzana's** development and growth.

THE HISTORY

With over 60 years experience in this field and excellent managerial skills, **Giovenzana** has maintained growth relying upon:

- market research
- product placement
- manufacturing technology, and above all, team work

THE PRODUCTS

Giovenzana, leader in the industrial technology field, is the first choice for:

- handling equipment
- automation
- lifting equipment
- maintenance
- command and control of moving parts
 Development, design and production are combined to reach a common goal and cover most industrial applications.

QUALITY AS A WAY OF LIFE

The commercial success of a product does not happen by chance, but is the end result of the combined efforts of all human resources operating within an organizational structure that is devoted to quality.

Giovenzana is an **UNI EN ISO 9001:2008** certified company. Today, **Giovenzana's** goal is not only "to manufacture a quality product," but also to ensure the protection of our

production cycle processes **Giovenzana's** Company is certificated **UNI EN ISO 14001:2004**.





The Company

THE PRODUCTION

The solutions offered by **Giovenzana** are the results of the close examination of the requirements of industrial electrical accessories, and are in line with all relevant international standards. It comprises of three main sectors: Industrial automation, lift and lifting equipment.

AUTOMATION

Automation includes Phoenix cam switches from 12A to 63OA and Regolus switch disconnectors from 25A to 16OA; Pegasus control auxiliaries with screw or spring loaded terminal contact blocks; limit switches with die cast or molded casing and safety switches; foot switches and micro switches.

LIFT

Throughout the years, continuous technological research and development has made **Giovenzana** the undisputed leader in its field. The range includes: pit bottom push button stations, recall drive control units and inspection boxes.

LIFTING EQUIPMENT

Lifting equipment comprises of single and double row pendant stations up to 14 gang for control and direct switching power circuits, reversing switches, worm screen and rotary limit switches, slip rings, horns, festoon systems and conductor rails.





Certifications



QUALITY

Giovenzana, leader in the elevator and lifting equipment field, has gained a prominent position in the automation sector with their launch of industrial control accessories into the market. For many years, all commercial and industrial operations are integrated within the frame of the UNI EN ISO 9001:2008 quality system.

CSQ certificate N 9105. GIOV.

Giovenzana has fulfilled its commitment to the quality of its products since 1995. The quality system is the end users guarantee that all production stages are maintained under strict control and adhere to the requirements set by the company both in terms of customer expectations and compliance to the relevant international standards as proved by the various certificates Giovenzana holds for its products. With the certification UNI EN ISO 14001:2004, Giovenzana keeps up with new technologies in order to reduce the consumption of raw materials, energy and natural resources and to minimize refuse and emissions in hopes of progressively reducing negative impacts on the environment, Giovenzana products are in conformity to directives Rohs, Pfos, Raee and Reach. The certification CSQ N 9191. GIBV

COMPLIANCE

All **Giovenzana** products are manufactured according to the relevant Cee directives. **Giovenzana** certifies this compliance with a declaration of conformity.

CERTIFICATIONS

In order to reach the high level of quality **Giovenzana's** products achieve, they are tested by multiple third parties. In order to obtain the UL mark, **Giovenzana** submits their products to be tested by Underwriter Laboratories Inc., one of the most prestigious independent certification companies in the world.



Certifications

CEE DIRECTIVES

As of January 1, 1997 it is compulsory to CE mark all electromechanical products: this has been outlined by two important regulations: 72/23 CEE and 93/68 CEE Low Voltage Directives.

CE MARK

European directives, applied to all national regulations, set the minimum requirements in term of safety of all electrical material sold within the EU. The compliance to these requirements is certified to the manufacturer by the CE mark placed on the products.

STANDARDS

Giovenzana's products comply with both the European EN and the American UL standards. These regulations, such as the EN 60024 (with regards to the safety requirements of the electrical circuits on board industrial machinery), define the characteristics, performance and use of the products.

EN EUROPEAN STANDARDS

The EN European standards usually originate from IEC International standards and are the result of the collaboration between CENELEC (European Committee for Electrotechnical Standardization) member countries. These standards cover and eliminate existing national standards that may be contradictory or out of date.





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Lifting equipment

PO2 - PTRM - PO3 - PL - PLB - DC16 - DC30 - TLP Series Table of contents



TECHNO-LIFTING EQUIPMENT



Pendant stations for small hoist application for control circuits, in both single or double row version for control circuits and direct swiching power circuits, for tail lift control.

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PO2 - PTRM - PO3 - PL - PLB - DC16 - DC30 - TLP Series Characteristics

GENERAL CHARACTERISTICS

Giovenzana International Company, leader in lifting equipment control, made a wide range of standard products for all installation requirements with actual specification and safety guidelines. The Lift Equipments products serie are classified as: Giovenzana International Company, made a wide range of standard products for all installation requirements with actual specification and safety guidelines. The Lift Equipment products serie are classified as: IEC 947-5-1, EN60947-5-1, UL508 and job: IEC 204-1, EN60204-1, EN ISO 13850 comply with achieved according to the needs and requirements operator are classified in 5 Product Family:

- Small hoist application
- For auxiliaries circuits
- Direct command
- Bower circuit
- Push button station for tail lifts

All operators are colored or symbology in laser engraving comply with EN60204-1 e FEM 9.941

CERTIFICATIONS:

The pendant stations PO2, PO3, PL e PLB Series are Certificated cUL.

PO2-PTRM Series pendant stations for small hoist applications IP65





PO3 Series pendant stations for small hoist applications IP65



P02-P03 Series pendant stations for small hoist applications Mounting drawing





PL Series pendant stations for control circuits Single row IP65 🗆

	N° PUSH BUTTONS		DESCRIPTION		CODE	WEIGHT gr
	N PUƏN DUTTUNƏ	Een single speed me			GUDE	WEIGHT GF
	4+1	For single-speed mo 4 mechanically inte + n° 1 emergency mushroom Ø 30 tu	erlocked between pai stop EN ISO 13850	rS	PLO5	560
Sige	4+1		erlocked between pai stop EN ISO 13850	rs N° of 2 speeds movements 2 4	■ PL05D2 PL05D4	590 620
	6+1	For single-speed mo 6 mechanically inte + n° 1 emergency mushroom Ø 30 tu	erlocked between pai stop EN ISO 13850	rs	PL07	740
N	6+1	For two-speeds mot 6 mechanically inte + n° 1 emergency mushroom Ø 30 tu	erlocked between pai stop EN ISO 13850	rs N° of 2 speeds movements 2 4 6	■ PLO7D2 PLO7D4 PLO7D6	770 800 830
	6+2	For single-speed mo 6 mechanically inte + 1 start/allarm + 1 emergency sto mushroom Ø 30 tu	rlocked between pai p EN ISO 13850	rS	PLO8	830
	6+2	For two-speeds mot 6 mechanically inte + 1 start/allarm + 1 emergency sto mushroom Ø 30 tu	erlocked between pai p EN ISO 13850	ns N° of 2 speeds movements 2 4 6	■ PLO8D2 PLO8D4 PLO8D6	860 890 920
DEGLEGELD	8+2	For single-speed mo 8 mechanically inte + 1 start/allarm + 1 emergency sto mushroom Ø 30 tu	erlocked between pai p EN ISO 13850	rS	PL10	990
BUBCR	10+2	For single-speed ma 10 mechanically in + 1 start/allarm + 1 emergency sto mushroom Ø 30 tu	PL12	1.140		
		DIMENS	SIONS		Per la configurazi	one grafica
φ8-24		CODE	Amm	Bmm	e simbologia dei tasti	vedi pag. 20-21
ANT AS	N° PUSH BUTTONS		-	-	Push buttons	oolouno
			345	288	Push buttons	COIDUI'S.
	5 7	PL05	345 495	288 358	Black and Wh	
	5	PLO5 PLO7	345 495 530	358	Black and Wh	ite
	5 7	PL05	495			ite

■ For the push buttons designation and symbols please see pag. 20-21

PLB Series pendant stations for control circuits Double row IP65 🗆



TECHNO-LIFTING EQUIPMENT

	N° PUSH BUTTONS		DESCRIPTION		CODE	WEIGHT gr
	2+2	For single-speed 2 Mechanically int + 1 Start/Allarm + N° 1 Emergenc mushroom Ø 30 t	erlocked between stop EN ISO 138		■ PLBO4	560
	2+2	For two-speeds 2 Mechanically int + 1 Start/Allarm + N° 1 Emergency mushroom Ø 30 t	erlocked between		■ PLBO4D2	590
	4+2	For single-speed 4 Mechanically int + 1 Start/Allarm + N° 1 Emergenc mushroom Ø 30 i	erlocked between v stop EN ISO 138		■ PLBO6	560
	4+2	For two-speeds 4 Mechanically int + 1 Start/Allarm + N° 1 Emergency mushroom Ø 30 i	erlocked between	2	■ PLBO6D2 PLBO6D4	690 720
	6+2	For single-speed 6 Mechanically int + 1 Start/Allarm + N° 1 Emergency mushroom Ø 30 i	erlocked between v stop EN ISO 138		■ PLBO8	840
	6+2	For two-speeds 6 Mechanically int + 1 Start/Allarm + N° 1 Emergency mushroom Ø 30 t	erlocked between v stop EN ISO 138	■ PLBO8D2 PLBO8D4 PLBO8D6	870 900 1.030	
		For single-speed N° mechanically interlocked between pairs	motor control	n		
00	8+2	8	+ N° 1 Emergen EN ISO 13850		PLB10	1.150
03	10+2	10) turn to release	PLB12	1.270
	12+2	12			PLB14	1.390
		DIMEN	ISIONS		For the push buttor	
	N° PUSH BUTTONS	CODE	Amm	Bmm	and symbols please s Push buttons	
ЩЩ Ц	4	PLBO4	345	185		
	6 8	PLBO6 PLBO8	399 453	239 293	Black and Wh	ite
	10	PLB08	547	347	Start/Alarm (Green
	12	PLB12	601	401	— F · · · · · ·	
	14	PLB14	655	455	Emergency Re	d

For the push buttons designation and symbols please see pag. 20-21

PL-PLB Series pendant stations for control circuits IP65 Enclosures

PL - SINGLE ROW



DESCRIPTION	CABLE ENTRY Ø	CODE	WEIGH gr	MIN. PACK QTY.	DIN	IENSION	S
Pendant station with 5 holes	718	PL05K	410	1	¢	24	
Pendant station with 7 holes		PL07K	540	1		• • •	
Pendant station with 8 holes		PL08K	600	1	73	68 94	3
Pendant station					N° FORI	A	B
with 10 holes	921	PL10K	700	1	5	345	288
					7 8	_ <u>495</u>	<u>358</u> 393
Pendant station		PL12K	800	1	10	640	463
with 12 holes					12	710	533

PLB - DOUBLE ROWS



DESCRIPTION	CABLE ENTRY Ø	CODE	WEIGH gr	MIN. PACK QTY.	DIM	ENSION	S
Pendant station with 4 holes	921	PLBO4K	410	1		<u>-24</u>	
Pendant station with 6 holes		PLB06K	510	1			
Pendant station with 8 holes		PLB08K	610	1			*
Pendant station with 10 holes		PLB10K	710	1	CABLE ENTRY Ø	<u>A</u>	<u>65</u>
Pendant station					4	345 399	_ <u>185</u> _ 239
with 12 holes		PLB12K	810	1	8	453	293
					10	547	347
Pendant station		PLB14K	910	1	12	601	401
with 14 holes					14	655	455

With kit Enclosures are include:	
----------------------------------	--

- Pendant stations (box, screws, gasket)
- Cable sleeve
- Cable clamp
- Sunspension ring
- Push button interlock

Not includied:

- Contact block
- Push buttons

This components must be purchased separated. See pag. 19

- Assembly:
- For assembly instruction see pag. 22 23

For control and direct switching power circuits Accessories





PL-PLB Series for control and direct switching power circuit Composition



PO2-PO3-PL-PLB Series for auxiliares power circuits Engravings push button



TECHNO-LIFTING EQUIPMENT



LASER ENGRAVING: Optional engravings can be made to order according to special customer specification (min. quantity applies)

PL Series for auxiliary controls and direct switching power circuits Assembly



PLB Series for auxiliary controls and direct switching power circuits Assembly





DC16 Series pendant station for power circuits IP65 Direct switching



DC30 Series pendant station for power circuits IP65 Direct switching





DC30 Series for power circuit

IP65 Direct switching - DC16-DC30 Accessories



For auxiliary power circuit





Pendant stations TLP Light Series



TLP Light Series





Pendant stations TLP Light Series



PO2 - PTRM - PO3 - DC16 - PL - DC30 - TLP Series

General and electrical characteristics



TECHNO-LIFTING EQUIPMENT

GENERAL CHA	RACTERISTICS	PO2 - PTRM - PO3 DC16 - PL - PLB - TLP	DC30
In conformity to standard	rules	IEC/EN60947-5-1	IEC/EN60947-3
Material group			
Pollution class		3	3
Ambient temperature	C°	Operating: - 25° + 70°C - s	torage - 30° + 70°C
Climate resistance	part IEC 68	Climate resistance - 2-8 hot damp	- 2-30 unsettled hot damp
Cable entry:	rubber cable sleeve	PO2 - PO3 - PTRM Ø718 PL Ø924	Ø 714
	cable clamp	DC16 M25 - TLP M20	M25
CONTACT BLOCKS Rated insulation voltage U	Ji V	690	500
Rated thermal current Ui		4	4
Corrente nominale termic	a Ith A	16	25
Frequency	Hz	50 (50/60 PCW.)	50
Rated operating current	le:		
AC-15: Alternate current	V PLO04. (PL02-PL03-PTRM-PL-DC16) A PCW. (TLP) A	24 60 110 230 400 440 500 690 16 12 8 6 4,5 3,5 1 1 10 8 6 5 4 4 4 2	-
DC-13: Direct current	V PLOO4. (PLO2-PLO3-PTRM-PL-DC16) A PCW. (TLP) A	24 48 60 110 220 250 2 1,2 0,85 0,4 0,25 - 2 2 1 0,4 0,4 0,4	-
AC-3: Alternate current	1 phase - 2 poles 230V-400V kVV	-	2,2
	3 phases - 3 poles 230V-400V kVV	-	3
Conditional short circuit	with current A	1000	1000
Fuse rating gG		gG 10A - 500V	aM 12A - 500V
Contact insulation resista	ince mΩ	≤25	-
Swiching mechanism		slow break double	gap contacts
Positive operation		NC contact blocks 👄	-
Terminal type		M3,5 screw (spring loaded*)	M3,5 screw
Terminal capacity:	no.1 Flexible and solid conductor min-max mm ²	1/2,5 (0,5/2,5*)	1/2,5
	no.2 Flexible and solid conductors min-max mm ²	1/2,5 (0,5/2,5*)	1/2,5
UL508 CHARA	CTERISTICS		
General use	600V ac A	10	-
	125V dc A	2,5	-
Code (HD) Heavy Duty		A600 - Q600	_

* TLP Series with spring loaded terminal contact blocks

Limit switches FCR - FGR Series

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Rotary limit switches

FCR Series for control circuits IP65 🗆

GENERAL CHARACTERISTICS According to IEC/EN 60947-3

- Self extinguishing thermoplastic housing VO UL 94
- IP65 Double insulation IEC/EN60529
- Assembled with

 6x300 mm in aluminum rods with position indicator "O"
- n°1 Cable entry Ø 22,5

Ambient temperature : operating -25° +55° C storage -30° +70° C

ELECTRICAL CHARACTERISTICS

- According to IEC/EN60947-3, UL508
- Certifications: 🛞 🗰 🖓 🕼
- Rated insulation voltage Ui 690V Rated thermal current Ithe 16A Frequency 50/60 Hz Rated thermal current: AC-21A - AC-22A 690V-16A AC23A - 3x3 230V-13A/4kW

400V-13A/7,5kW

Rated short circuit withstand current (gG 20A-690V) 5kA



POSITION	DESCRIPTION	CODE	N° DIAGRAM				
	For Single speed N	For single speed motor control					
0 - + 90° ◆ ◆ 90°	3 Positions with mechanical interlock	FCR001	1				
	3 Positions with mechanical interlock	FCR002	2				
	4 Positions - Rotary	FCR003	3				
0 270°	4 Positions - Rotary	FCR004	4				
	4 Positions - Rotary	FCR005	5				
	For two speeds M	IOTOR COI	NTROL				
0 90°	5 Positions with mechanical interlock	FCR006	6				

Rotary limit switches

FCR Series for control circuits





Rotary gear limit switches FGR Series for control circuit IP65

GENERAL CHARACTERISTICS

The series is directed towards control of turns of the rotating drums which wrap cables, machinery etc... Equipped with adjustable "micro" means a registry screw, lives independently on each one of the cam. Operating operating microswitches, permits, using a screwdriver, calibration of the race and then opening or closing of contacts according to functional needs. Available in two versions based FGR, standard FGR ... B shaft coaxial to use encoder.

GENERAL CHARACTERISTICS

- Certifications
- Housing with cast aluminum body with lid thermopolymer extinguishing VO UL 94
- Protection rating according IP65 IEC/EN 60529
- Drive shaft with steel worm plated mounted on ball bearings
- Cams and micrometric adjustment screws in PA
- Maximum number of operating contacts n.6 (6 cams)
- n. 2 Cable entries with M2O cable glands
- Operating temperature: in use -25°C + 70°C storage -30°C + 70°C

ELECTRICAL CHARACTERISTICS

- Comply with IEC/EN 61058-1, UL 1054
- Certifications: CRU'us
- Contact blocks µ 1 NC + 1NO changeover switch (C format) snap action contacts with positive opening NO contact ↔
- Self cleaning silver alloy contacts 0,8 x 6,3 mm
- Rated insulation voltage Ui 250V
- Rated thermal current lth 8A
- Rated operating current: resistive load 8A 250V ac inductive load 3A 250V ac
- IEC/EN 61058-1 8(3)A-250V ac, UL 1054 8A 250Vac

FGR - STANDARD VERSION

	N° TOURNS Cam/motorshaft rev ratio	CO with 4 mocro switches	DE with 6 mocro switches	WEIGHT gr	MIN. PACK QTY.
	1/12	FGR2006	FGR20066	1.100	1
Termine top	1/33	FGR2007	FGR20076	1.100	1
	1/50	FGR2008	FGR20086	1.100	1
	1/100	FGR2009	FGR20096	1.100	1
	1/200	FGR2010	FGR20106	1.100	1
Rotary gear limit switches

FGR Series for control circuit





Rotary gear limit switches

FGR Series for control circuit



Slip rings Scudo - Prisma - Navale Series Table of contents





Slip rings

Scudo - Prisma - Navale Series

Characteristics

Slip rings are used to tranfer electrical signal and power energy between stator and a rotor or viceversa. They are comprised of 3 or more in graphite or metal contacts, mounted on the steel shaft the brushes are all replace and are in graphite on Prisma and Navale Series in copper on Scudo Series

OPERATING TIME

The operating life of a slip ring is dependent upon the rotation speed and the dynamic stability.

CURRENT RATING

Capacity can be increasing by connecting in series or parallel two or more slip rings.

BRUSHES IN GRAPHITE

They are mainly used on low-medium speed applications. they are the most common in particular when more circuits are required as they ensure a very good connection they withstand low and high temperatures, aggressive environments with presence of chemicals and unidity.

SPEED OPERATION

Max rotation speed 20 turns 1'.

CHARACTERISTICS

SCUDO

- Rated insulation voltage Ui 690V
- Rated operating voltage Ue 500Vac
- Rated operating current 20A. Intermittent working 30A.
- Close frame version with protection rated IEC/EN60529 IP51
- Modularity: from 3 up to 15 80 mm Ø rings
- Cu brushes
- 42 mm Ø shaft
- Pvc 147 mm Ø housing and terminals cover
- Ambient temperature:
 + 60° C 30° C.

- PRISMA
- Rated insulation voltage Ui 690V
- Rated operating voltage Ue 500Vac
- Rated operating current 50A
- Open frame
- Modularity: from 3 up to 16 100 mm ø rings
- Brushes in graphite
- 51 mm Ø shaft

NAVALE

- Rated insulation voltage Ui 690V
- Rated operating voltage Ue 500Vac
- Rated operating current 50A
- Close frame version with protection rated
 IEC/EN60529 IP65
- Modularity: from 3 up to 16 100 mm ø rings
- Brushes in graphite
- 51 mm Ø shaft with roller bearings and O-ring
- 280 mm Ø power coated alluminium housing with protection against aggressive environments

Slip rings

Scudo - Prisma - Navale Series Versions



<u>A</u>
1 41
147
В
3
6 ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓
5
4
187
B
-
D 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0

Slip rings

Scudo - Prisma - Navale SerieS

Accessories and spare sparts



Warning horns



Generally used in the in	dustrial					
Characteristics:						
Operation: continuos						
	lz G100 Series, 50 Hz G75	5 Series				
	93,5 dB (A), G100 Series,	88 dB (A), G75 Seri	es			
Wall mounted						
	on ratin: IP65 G100 Series rminal bar G100 Series, 3		75 Conico			
G100 Series double ins			70 bernes			
G75 Ø 75		CONSUMPTION mA	CODE		WEIGHT gr	MIN. PACK QT
	24 AC	190	G75.2	24		
C SIQVENZANA O	48 AC	80	G75.4	18		
	110 AC	28	G75.1	10	400	0 (4 0
	230 AC	20	G75.2	30	120	2/12
00,00	24 DC	40	G75.24DC			
CIAL UN	48 DC	-	G75.48	BDC		
G100 Ø 10	24 AC	415	G100.	24		
10.01	48 AC	210	G100.	48		
	110 AC	90	G100.4).110	305	2/12
0 - 0	230 AC	42	G100.2	230		
BOX		DIME	NSIONS			
				G7	5 G	100
	<u>ø 4.25</u>		A	Ø 95	.5 Ø	120
				Ø 76	.5 Ø	95.5
	A CONTRACTOR		н	56		58
For G75 117100 For G100 117100		Overall dimensions include the back box				

28 - 30 - 41- wire rope-i beam - TR 85 Series Table of contents





Energy and data trasmission 28 Series

Festoon system

	DESCRIPTION	CODE	MIN. PACK QTY.	DIMENSIONS
	C-Rail bar			<u>+ 28</u> +
11	Material: galvanized steel			1,5
. Automatic	Length: 4 mt	30603001/4	1	565
a particular and a second	■ Weight: 3,92 kg			
	Load capacity: 100 kg/mt			23
	Track support bracket 2 Pieces Bolts is excluded Material: galvanized steel Step for recommended mounting near between two bracket: 1 mt	30603002	1	48 € 105 105 105 105 105 105 105 105
	Track support bracket 2 Pieces Bolts is excluded Material: galvanized steel Step for recommended mounting near between two bracket: 1 mt	30603003	1	
	Bracket connectors To join c-rails and suitable for supporting the track	30603004	1	

Energy and data trasmission 28 Series

Festoon system

G.G.

	DESCRIPTION	CODE	MIN. PACK QTY.	DIMENSIONS
	End stop Material: PA 6	30603005	1	
	Flat cable trolley	30603008	10	
	Round cable trolley with rotating saddle	30603012	10	
	 Material: PA 6 Type of roller: steel roller with ball. Travel speed 80mt/min Load capacity: 15kg 55 mm Plastic saddle (excursion 50 mm) 			
	Round cable trolley With metal cable clip			13 sq 13
0	Max cable diameter: 18 mm			
	Material: PA 6	30603024	10	
	Type of roller: steel roller with ball. travel speed 80 mt/min.			
	Load capacity: 15kg			
	Towing trolley Material: galvanized steel Type of roller: steel roller with ball. travel speed 80 mt/min. 68 mm: Plastic saddle	30603064	1	$ \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \end{array}\\ \end{array}\\ \end{array}\\ \end{array}\\ \end{array}\\ \end{array} \begin{array}{c} \end{array}\\ \end{array} \begin{array}{c} \end{array}\\ \end{array} \begin{array}{c} \end{array}\\ \end{array} \begin{array}{c} \begin{array}{c} \end{array}\\ \end{array} \begin{array}{c} \end{array}\\ \end{array} \begin{array}{c} \end{array} \begin{array}{c} \end{array}\\ \end{array} \begin{array}{c} \end{array} \end{array} \begin{array}{c} \end{array} \begin{array}{c} \end{array} \end{array} \begin{array}{c} \end{array} \begin{array}{c} \end{array} \end{array} \begin{array}{c} \end{array} \end{array} \begin{array}{c} \end{array} \end{array} $
	Trolley with plug and safety socket connection To connect the festoon system to the pendant station 68 mm: Plastic saddle 16 Poles 24 Poles	30603066 30603067	11	

Energy and data trasmission 28 Series

Festoon system

1	DESCRIPTION	CODE	MIN. PACK QTY.	DIMENSIONS
	Light Series Trolley Main body, saddle and wheels in PA for a considerable noise reduction Type of roller: PA roller Travel speed 40 mt/min. Load capacity: 10 kg 55 mm: Plastic saddle	30603035	10	
	Steel trolley Material: galvanized steel Type of roller: steel rollers with ball bearings: travel speed 80 m/min. Load capacity: 15 kg 68 mm: Plastic saddle	30603061	10	95 45 45 45 45 45 45 45 45 45 UCE LIBERA 68
	End clamp Material: PA 6 Load capacity: 15 kg 55 mm Plastic saddle Range 50 mm 68 mm Plastic saddle Range 50 mm Metal cable clip	30603016 30603065 30603018	1 1 1	
	40 mm Plastic saddle Material: PA 6 and galvanized steel Range 50 mm	30603030	10	
	55 mm Plastic saddle Material: PA 6 and galvanized steel Range 50 mm	30603031	10	

Energy and data trasmission 30 Series

Festoon system

G.G.



30 Series

Festoon system

 DESCRIPTION	CODE	MIN. PACK QTY.	DIMENSIONS
Towing trolley Material: galvanized steel Type of roller: steel rollers with ball 68 mm Plastic saddle	30607007	1	
Trolley with safety plug and socket connectionTo connect the fastoon system to the pendant station68 mm Plastic saddle16 Poles24 Poles	30607008 30607019	 1	
Towing trolleyMaterial: galvanized steelType of roller: steel rollers with ball68 mm Plastic saddleMaterial: galvanized steelType of roller: steel rollers with wheels68 mm Plastic saddle	30607010 30607009	10 10	
End clamp Material: PA 6 and galvanized steel 68 mm Plastic saddle	30607006	1	95 20 68
Trolley in PA Material: PA Type of roller: PA steel rollers with ball bearings 55 mm Plastic saddle	30607011	10	

Energy and data trasmission 30 Series

Festoon system

G.G.

	DESCRIPTION	CODE	MIN. PACK QTY.	DIMENSIONS
	Bracket Material: galvanized steel			
	Lenght: 50 mm	30607001/05	1	
	■ Lenght: 80 mm	30607001/08	1	
	Support arm bracket Material: galvanized steel	30607004	1	72 55 Nex20 N S 30
	Support arm clip Material: galvanized steel	30607012	1	
	n.2 Terminals for every bracket ASSEMBLY E	EXAMPLE		
		5]
Support arm with bracket and clip				Towing trolley
C-Rail				Trolley
End clamp				Track coupler bracket

Energy and data trasmission 41 Series

Festoon system

		ŗ		
	DESCRIPTION	CODE	MIN. PACK QTY.	DIMENSIONS
	C-Rail bars Material: galvanized steel Lenght: 4 mt Weight: 8 kg	30602001/4	1	
	 Load capacity: 140 kg/mt 90° Curve 1,5 mt radius* 	30602054	1	
	Track support bracket Ceiling fixing 2 pieces Bolts not included Material: galvanized steel Max support spacing: (1 mt recommended)	30602004	1	
	Track support bracket Wall fixing Bolts not included Material: galvanized steel Max support spacing: (1 mt recommended)	30602003	1	
//	Track coupler bracket To join c-rail and suitable for supporting the track Material: galvanized steel	30602002	1	
	Double track coupler bracket Recommended for track over 50 mt Material: galvanized steel	30602034	1	

*The use of the curve requires a mechanical adjustment during assembly line.

Energy and data trasmission 41 Series

Festoon system

G.C.

	DESCRIPTION	CODE	MIN. PACK QTY.	DIMENSIONS
	End stop Material: Support PVC buffer	30602038	1	
	Flat cable trolley Material: PA 6 Type of trolley: PA roller. Travel speed 60m/min. Load capacity: 15 kg 40 mm: Plastic saddle 55 mm: Plastic saddle Range 50 mm	30602012 30602014	<u> 10 </u> 10	
	Round cable trolleyMaterial: PA 6Type of trolley: PA roller. Travel speed 60m/min.Load capacity: 15 kg40 mm: Plastic saddle55 mm: Plastic saddleRange 50 mm	30602013 30602015	 10	
	Flat cable trolley Material: galvanized steel Sliding: ball bearings travel speed 120m/min. Load capacity: 25 kg 40 mm: Plastic saddle 55 mm: Plastic saddle 68 mm: Plastic saddle	30602076 30602077 30602086	10 10 10	
	Round cable trolleyMaterial: galvanized steelSliding: ball bearings travel speed 120m/min.Load capacity: 25 kg40 mm: Plastic saddle55 mm: Plastic saddle	30602082 30602083	<u> 10 </u> 10	

41 Series

Festoon system

DESCRIPTION	CODE	MIN. PACK QTY.	DIMENSIONS
Towing trolley Material: galvanized steel Sliding: ball bearings 68 mm Plastic saddle Range 50 mm Twin execution Single execution	30602020 30602091	1	
Trolley with safety plug and socket To connect the fastoon system to the pendant station 68 mm Plastic saddle 16 Poles 24 Poles	30602036 30602040	1	
End clamp Material: PA 6 and galvanized steel Load capacity: 15 kg 40 mm Plastic saddle 55 mm Plastic saddle 68 mm Plastic saddle Range 50 mm	30602006 30602007 30602092	1 1 1	

Energy and data trasmission 41 Series Inox

Festoon system



DESCRIPTION	CODE	MIN. PACK QTY.	DIMENSIONS
C-Rail bars Material: stainless steel Lenght: 3 m Weight: 8 kg Load capacity: 140 kg/m	30602061	1	
Inox track support bracket Ceiling fixing 2 pieces Bolts not included Material: stainless steel Max support spacing: 1 mt recommended	30602063	1	
Inox track support bracket To join c-rail Material: stainless steel Single track coupler bracket Double track coupler bracket Recomended for track over 50 mt	30602065 30602062	<u>1</u> 1	

Energy and data trasmission 41 Series Inox

Festoon system

 DESCRIPTION	CODE	MIN. PACK QTY.	DIMENSIONS
Inox flat cable trolley Material: PA 6/inox steel Type of trolley: PA roller. Travel speed 60m/min. Load capacity: 25 kg 55 mm Plastic saddle	30602064	1	90 46 90 90 90 90 90 90 90 90 90 90 90 90 90
Towing trolley Material: PA 6/Inox steel Type of roller: steel rollers with ball 55 mm Plastic saddle	30602067	1	90 46 90 40 90 40 90 40 90 40 90 40 90 40 90 40 90 40 90 40 90 40 90 40 90 40 90 40 90 40 90 40 90 40 90 90 90 90 90 90 90 90 90 90 90 90 90
End clamp Material: PA 6/Inox steel Load capacity: 15 kg 55 mm Plastic saddle	30602066	1	

Wire rope Series

Ø 8 Rope fastoon system



TECHNO-LIFTING EQUIPMENT



CHARACTERISTICS

Wire rope fastoon system are used in cases where c-rail and i-beam track power supplies are difficult to install.

- Rope diameter: Ø 8
- Travel speed: 40 m/min.

Trolley for flat or round cable

Load capacity: 8 kg

	Luau capacity.	о ку	
 DESCRIPTION	CODE	MIN. PACK QTY.	DIMENSIONS
Two rollers trolley Material: PA6 and galvanized steel Type of roller: PA roller Rotating 55 mm plastic saddle Range 50 mm	30604003	10	
One roller trolley Material: PA6 and galvanized steel Type of roller: PA roller Rotating 40 mm plastic saddle Range 50 mm	30604005	10	
Single roller trolley with metal cable clip Material: PA6 and galvanized steel Type of roller: PA roller Rope max: 18mm	30604007	10	

Energy and data trasmission Light Series I-Beam



Energy and data trasmission Havy Series



TECHNO-LIFTING EQUIPMENT

CHARACTERISTICS The FASTOON SYSTEM with steel sliding IPE-IPN are suitable for installation in industries where heavy duty is required (power of mobile equipment in steel mills, cranes, rolling mills, foundries, storage containers, etc.) IPE-IPN 80÷120 beam Travel speed: 120 m/min. Max trolley load capacity: 200 kg IPE IPN Max cable package window opening height of 50 mm for both flat and round cable TROLLEY **IPN 80** BEAM **IPE 80** 200mm x IPE/IPN80 255mm x IPE/IPN100-120 160 100 160 Seddle mm 100 30605001 30605002 **30605003** 30605004 Steel rollers **IPE 100 IPN 100** BEAM Seddle mm 160 180 160 180 30605005 30605006 30605007 30605008 Steel rollers **IPE 120 IPN 120** BEAM Seddle mm 160 180 160 180 30605009 30605010 30605011 30605012 Steel rollers **TRAINO IPE 80 IPN 80** BEAM 200mm x IPE/IPN80 255mm x IPE/IPN100-120 100 160 100 160 Seddle mm 30605013 30605014 30605015 30605016 Steel rollers **IPE 100 IPN 100** BEAM è Seddle mm 160 180 160 180 30605017 30605018 30605019 30605020 Steel rollers BEAM **IPE 120** IPN 120 Saddle mn Seddle mm 160 180 160 180 30605021 30605022 30605023 30605024 Steel rollers END CLAMP BEAM IPE 80 - IPN 80 Seddle mm 100 160 190 x IPE/INP 100-120 30605025 30605026 Steel rollers 150 x IPE/INP 80 BEAM IPE 100 - IPN 100 Seddle mm 160 180 30605028 Steel rollers 30605027 BEAM IPE 120 - IPN 120 ree distance Seddle mm 160 180 30605029 30605030 Steel rollers

Series festoon 28 - 30 - 41 and on i-beam Assembly example



The diagram is used to determine the number of trucks necessary for the formation of the line, depending on its length. The height of the loop determines how many trucks are needed and thus their parking area. Where the parking area is too long at the expense of running real user, it must increase the height of the loops, thus decreasing the number of trucks required and therefore the parking area. To determine the cable length of a garland to increase by 10% the total length of the line and add enough to connect the two ends of the fixed and mobile users.

TR85 Trolley Series From 40A to 200A



TECHNO-LIFTING EQUIPMENT



GENERAL CHARACTERISTICS

The TR85 Series conductors rails are modern and safe system for energy and data trasmission for various types of equipment such as: cranes - bridge cranes - conveyour belts - chain conveyors - etc... The TR85 range comply with the relevant international standards ensuring operator safety, easy of installation and reliability. the system is available in the following versions:

- Line A blue colour with conductors preinserted inside the plastic casing. copper strips are connected by means of dedicated terminals.
- Lina B yellow colour with conductors strip to be pulled from a coil continuosly into the pre-assembled plastic casings with the aid of a towing trolley in case of long systems.

GENERAL CHARACTERISTICS

Operating current 23°C		А	40	70	100	140	200	
Comply with rules			CEI EN	l 60439-1 e 2, CEI	EN 60695-	-2-1., CEI EN	60570	
Rated operating voltage l	le	V		6	OOV ac			
Frequency		H2	50 Hz					
Conditional rated short ci	rcuit withstand current	kA kA	10	10	10	10	10	
Fuse rating gG A 40 70 100					160	200		
Rated short-time current	Icw	600	900	1400	1800	2500		
Protection class CEI EN 60529:								
Standard execution			IP13					
Execution with rubber					IP23			
Flammabily resistence		UL 94			VO			
	CEI EN	60695-2-1. °C			960			
Ambient temperature:	operating	°C		- 30 + 55				
	storage	°C		- 3	80 + 70			
Admissible current collect	m/min. ¹	200						
Conductor Cu		mm ²	9.3	15,5	21,7	31	46,5	
Resistence		Ω/m . 10^{-4}	18,27	10,96	7,83	5,48	3,65	
Impedance		Ω/m . 10 ⁻⁴	18,36	11,01	7,87	5,55	3,67	

TR85 Trolley Series

From 40A to 200A



TR85 Trolley Series

Line construction



TECHNO-LIFTING EQUIPMENT

LINE CONSTRUCTION

To define the size of trolley line TR85, is necessary to consider:

- Maximum current in service
- Devices (motors cage, ring, resistors, electronic starters)
- Devices starting currents
- Maximum ambient temperature
- The distance between device and nearest power feed
- Admissible voltage and voltage dropping in starting and continuous service
- Type of current
- Devices cycle operations (load factor)

CURRENT IN CONTINUOUS SERVICE

Specify devices number which work simultaneously to calculate the corresponding current:

IN = I1 + I2 + ...In

The current can be determined from the devices power (w) that for a three-phase system is:

$$In = \frac{Pu}{\sqrt{3} \cdot U \cdot \cos \varphi \cdot \eta}$$

- In Current Consumption Amper
- Pu Power devices Watts
- η Devices performances
- U Operating voltage in volts
- $\cos \phi$ Power factor

In the absence of information on the simultaneous devices operations, consider following table:

	LIFTING EQUIPMENTS IN USE								
Lifting numbers	1st ENGINE	2nd ENGINE	3rd ENGINE	4th ENGINE					
devices on line	Engine max. power (*)	Р							
1	x	x							
2	x	x	x						
3	x	x	x						
4	x	x	x	x					
5	x	x	x	×					
no.2 lifting equipments perating in contemporary	x	×	x	×					

(*) To drag n parallel motors rated current In', consider $In = n \cdot In'$

TR85 Trolley Series

Line construction



Energy and data trasmission TR85 Trolley Series



Examples

TECHNO-LIFTING EQUIPMENT

GENERAL CHARACTERISTICS

to define line overall length is necessary to consider the standard modular length, festoons, except the curves, which obtain with PVC conductors 40A to 140A, 3 and 4meters, 200A only 4 meters. The real length of the line will therefore be higher or lower than the theoretical length assumed or required.

Sample order and composition of a line following the scheme indicated.

TR85 TROLLEY SERIES A LINE FROM 70A TO 4 CONDUCTORS



TR85 Trolley Series

Conductor rails - Line A "plug-in" type



TR85 Trolley Series Conductor rails - Line **A** "plug-in" type

	DESCRIPTION	CODE	MIN. PACK QTY.	DIMENSIONS
Ŋ	Hanger clamp only for 40A a 140A Material: PA 66 Max support spacing 2 mt (reccomended)	TR8502	1	
	Steel hanger clamp Material: PA6 and galvanized steel For series from 4OA to 14OA max support spacing 2 mt (reccomended) Series 20OA n.1 max support spacing 1 mt (reccomended)	TR8525	1	
	Joint cover For to join the end of two conductor rails Material: PA 66	TR8504	1	
Ħ	Towing arm Material: galvanized steel	TR8510	1	130 100 100 100 100 100 100 100
	Towing arm bracket For 35A and 7OA current collectors Material: galvanized steel	TR8508	1	



TR85 Trolley Series Conductor rails - Line **A** "plug-in" type

	DESCRIPTION	CODE	MIN. PACK QTY.	DIMENSIONS
	Support for double towing arm Connects two trolley in parallel to increase current rating For 35A and 7OA current collector trolley	TR8523	1	
	 70A Current collector trolley Fully insulated body with copper graphite collector shoes. Wheels equipped with ball bearings. For current rating over 70A. Connect more trolleys on parallel 70 amp. 3 Poles 70 amp. 4 Poles 70 amp. 5 Poles 	TR8522 TR8518 TR8519	1 1 1	
	 35A Current collector trolley Fully insulated body with copper graphite collector shoes. Wheels equipped with ball bearings. 35 amp. 3 Poles 35 amp. 4 Poles 35 amp. 5 Poles 	TR8521 TR8511 TR8512	1 1 1	
	In line feed ■ Cable entry with Pg 29 cable gland	TR8526	1	
	Curve 90° with 4 conducto	RS		
		04A90 TR85 04B90 TR85 04C90 TR85 04D90 TR85 04D90 TR85 04D90 TR85 04D90 TR85 04B90 TR85 04B90 TR85	29704B90 29704C90 29704D90 140A 291404A90 291404B90	P. 1210 P. P. P.

(1) R. 2200 mm TR85291004D90 TR85291404D90

(1) Curve composed by 2 pieces



TR85 Trolley Series Conductor rails - Line B "continuos strip" type



TR85 Trolley Series Conductor rails - Line **B** "continuos strip" type

1	DESCRIPTION	CODE	MIN. PACK QTY.	DIMENSIONS
	Joint cover For to join the end of two conductor rails. Material: PA 66	TR8501	1	
	Steel joint cover For to join the end of two conductor rails Material: galvanized steel	TR8524	1	
	Hanger clamp Allows the linear expansion due to climate conditions Max support spacing 2 mt recommended Material: PA 66	TR8502	1	
	Steel hanger clamp Material: PA6 and galvanized steel Mounting space between two hanger clamps for series from 40A to 140A: 1,5 mt max	TR8525	1	
Ì	Towing arm Material: galvanized steel	TR8510	1	

TR85 Trolley Series Conductor rails - Line **B** "continuos strip" type



 DESCRIPTION	CODE	MIN. PACK QTY.	DIMENSIONS
Towing arm bracket For 35A and 7OA current collectors Material: galvanized steel	TR8508	1	
Support for double towing arm Connects two trolley in parallel to increase current rating For 35A and 7OA current collector trolley	TR8523	1	
 35A Current collector trolley fully insulated body with copper graphite collector shoes. Wheels equipped with ball bearings. 35 amp. 3 Poles 35 amp. 4 Poles 35 amp. 5 Poles 	TR8521 TR8511 TR8512	1 1 1	
 70A Current collector trolley Fully insulated body with copper graphite collector shoes. Wheels equipped with ball bearings. For current rating over 70A. Connect more trolleys on parallel 70 amp. 3 Poles 70 amp. 4 Poles 70 amp. 5 Poles 	TR8522 TR8518 TR8519	1 1 1	

TR85 Trolley Series Conductor rails - Line **B** "continuos strip" type

	DESCRIPTION	CODE	MIN. PACK QTY.	DIMENSIONS
	In line feed Cable entry with Pg 29 cable gland	TR8526	1	
	CURVE 90° WITH 4 CONDUCTORS	6		
(1) Curve composed by 2 pieces	Curve radius: R. 1200 mm (1) R. 1400 mm (1) R. 1800 mm (1) R. 2200 mm The curve must be ordered together with the line. The wires are already calculated in the total length of the line.	70A 140A TR8529A90 TR8529B90 TR8529C90 TR8529D90	1	R. JARD PROF.
	INSTALLATION A	CCESSOR	IES	
	De-coil unit	TR8513	1	
	Strip insertion trolley	TR8514	1	

Energy and data trasmission TR85 Trolley Series Line A and B





CP Series conductors

Flat cables

PVC FLAT CABLES ANTI-AGING H07VVH6-F Particularly suitable for supply and control circuits, lifting and handling equipment. Comply with CEI 20 - 22 II (flame resistant) Insulation class 2/3 Operational voltage 450/750V anaran. Sheathing colour blue Internal conductors with flexible PVC scheathing progressively numbered, plus earth conductor (yellow/green) Operating temperature -5 °C +70 °C

CODE	N° Cross Section	APPROXIMATE Outer Dimensions	STRAND n./ mm	APPROXIMATE Weight gr/m	TOTAL CROSS SECTION mm ²	CODE	N° Cross Section	APPROXIMATE Outer Dimensions	STRAND n./ mm	APPROXIMATE Weight gr/m	TOTAL CROSS SECTION mm ²
CPO415AF	4X1,5	15X5,2		150	6	CP2425AF	24X2,5*	54X13	50X0,25	1.100	60
CPO815AF	8X1,5	29X5,5		300	12	CP0404AF	4X4	21X7,5		330	16
CP1215AF	12X1,5	41X5		420	18				56X0,30		
CP1615AF	16X1,5	54X8	30X0,25	510	24	CP0804AF	8X4	38X5		550	32
CP1815AF	18X1,5	43X11		700	27	CPO406AF	4X6	24X8	84X0,30	440	24
CP2415AF	24X1,5	51X13		1.000	36	CP0806AF	8X6	38,5X8		742	48
CPO425AF	4X2,5	21X5,7		240	10	CP0410AF	4X10	35X11	7X12X0,40	800	40
CP0825AF	8X2,5	33X6		420	20						
CP1225AF	12X2,5	50X7	50X0,25	640	30	CPO416AF	4X16	36,5X12	7X18X0,40	1.200	64
CP1625AF	16X2,5	41X13		1.000	40	CP04250AF	4X25	43X13	7X28X0,40	1.700	100
CP1825AF	18X2,5*	50X13		1.050	45	CP0435AF	4X35	50X14	7X39X0,40	2.050	140

On request the same cables can be supplied - minimum requirement is 500 m - with:

heat resistant upto 105° tinned red copper shield.

* Minimum supply 500 m.

CT Series conductors

Round cable with dual strain relief cords



TECHNO-LIFTING EQUIPMENT

ROUND CABLE WITH DUAL STRAIN RELIEF STEEL WIRES - S05VVD7-F Made for heavy duty applications in particular for pendant push button stations and moving electromechanical components. The two steel wire ropes are embedded, diametrically opposed to PVC sheathing. The rope cut into lengths and just hooked the steering control to avoid any stress on the cable. Comply with CEI 20 - 22 II (flame resistant) Insulation class 2/3 Operational voltage 300/500V Sheathing colour blue Internal conductors with flexible PVC Scheathing progressively numbered, plus earth conductor (yellow/green) Operating temperature: -5°C +70°C Ø 2mm steel wires Breaking point: 60 kg/mmq N° CROSS Section TOTAL CROSS APPROXIMATE OUTER DIMENSIONS STRAND **APPROXIMATE WEIGHT** CODE CABLE Ø WIRE ROPE SECTION mm² n./ mm gr/m CT0815AUAF 8X1.5 11.6 23,6 225 12 18 CT1215AUAF 12X1,5 14,4 26,4 315 CT1615AUAF 16X1,5 16 28 415 24 30X0.25 CT1815AUAF 18X1.5 29 470 27 17 CT2015AUAF 20X1,5 30 18 30 525 CT2415AUAF 24X1,5 33 620 36 21

PRESSACAVO MONOLITHIC IN PA FOR FLAT CABLE



12903010

Complementary products

Switch - Disconnectors



Performing basic 3 poles with mounting possibilities on three sets of power contacts, Neutral, ground and auxiliary contacts NC and NO.

Certification cUL Series SQ032 - SQ063

GIOVENZANA INTERNATIONAL B.V. Annotations

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